

## Introduction

**Context:** In previous works, a bio-ingredient allowing the bioconservation of cold-smoked salmon with a strong anti-*Listeria* activity was developed and characterized. This bio-ingredient consists of a culture medium fermented by *Carnobacterium divergens* M35 and containing the bacteriocin produced by the strain, namely divergicin M35<sup>1</sup>.

**Problematic:** The current production conditions do not allow an efficient and profitable use of this bio-ingredient.

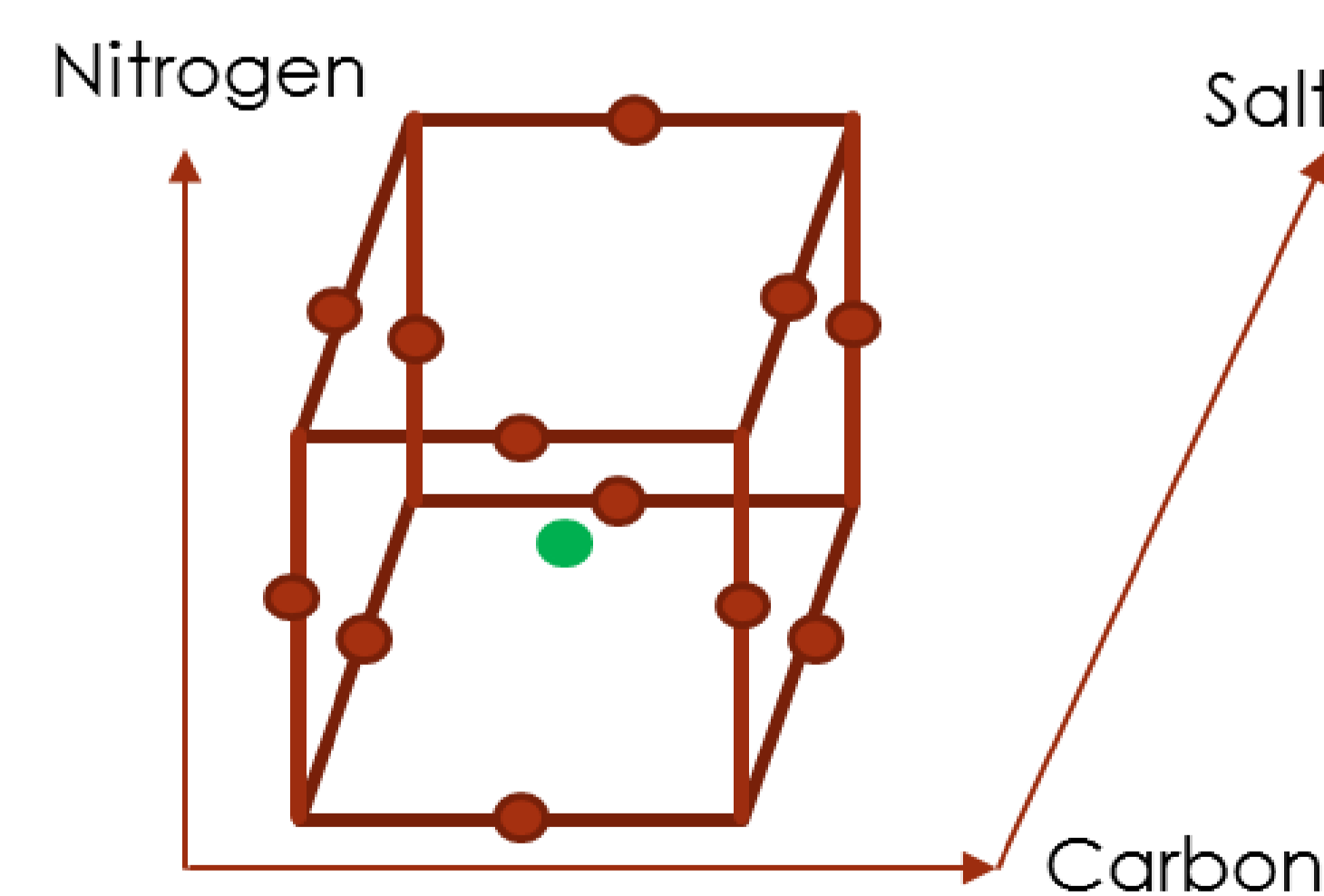
**Goal of the study:** To develop a low cost process to produce and stabilize the bio-ingredient and allow its usage in the sea-product transformation industry. This is possible by creating a new culture medium that is cheaper, but promotes a better growth of the strain and its production of divergicin, and by drying the fermented medium by spray-drying which is approximately 10 times cheaper than freeze drying<sup>2</sup>.

## Methods

### 1. Culture medium components screening

Carbon	Nitrogen	Salts
Glucose	Yeast Extract	Sodium acetate
Sucrose	Pea peptones	
Sugarcane Molasse	Potato extract	Ammonium Citrate
	Meat extract	
	Fish extract	
Malt extract	Whey	None
	Buttermilk	

### 2. Concentration optimization by Surface Response Method (SRM)



### 3. Fermentation scaling-up to 30L



- Anti-*Listeria* activity: critical dilution microtitration method and agar diffusion assay
- $A_c$ : Centrifuged supernatant,  $A_{nc}$ : No centrifugation
- Microbial growth: Optical density and microbial count

### 4. Spray-dryer operating conditions optimization by SRM



## Acknowledgment

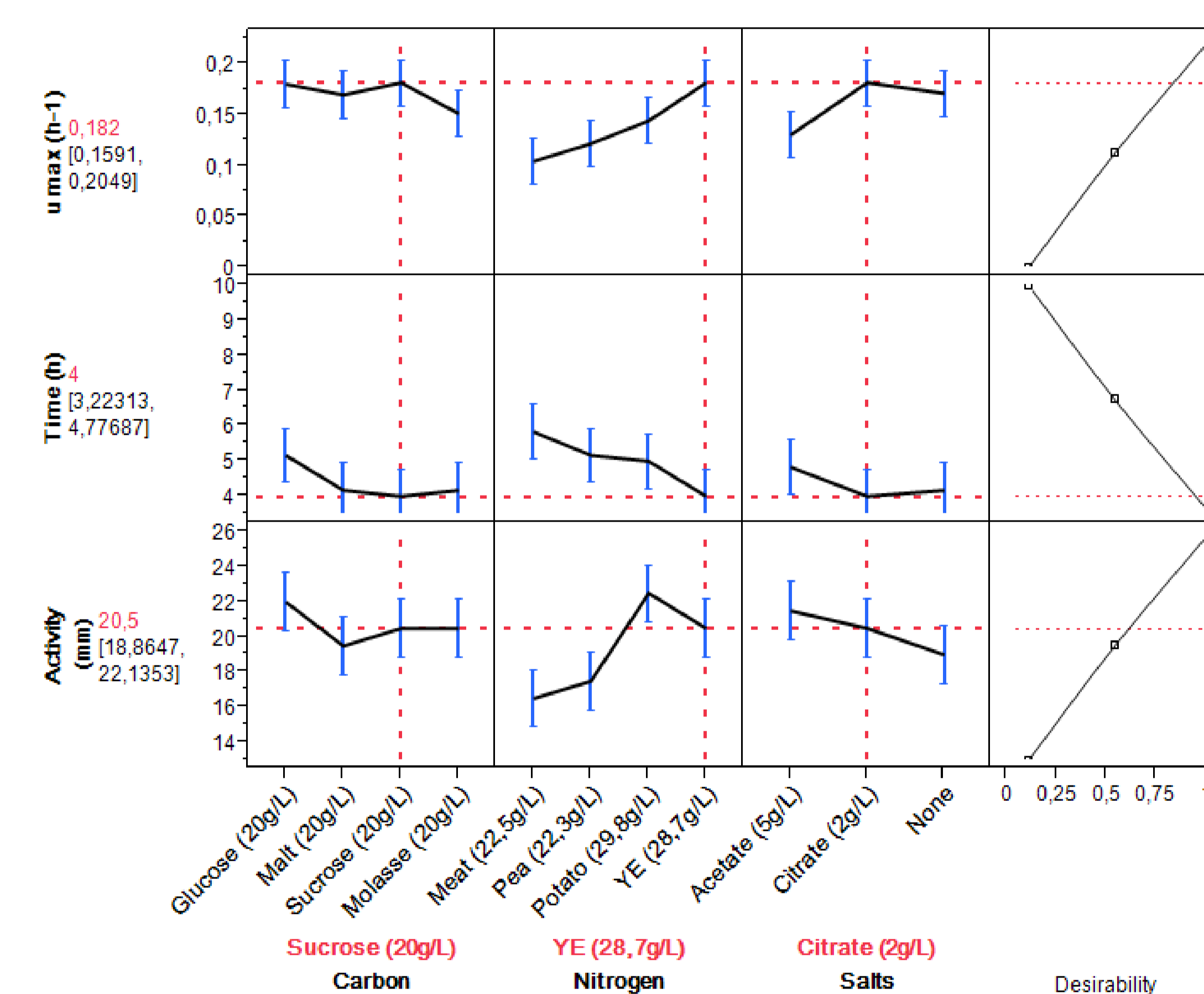


1. Tahiri, I., et al., Comparison of different application strategies of divergicin M35 for inactivation of *Listeria monocytogenes* in cold-smoked wild salmon. Food Microbiology, 2009. 26(8): p. 783-793.
2. Huang, S., et al., Double use of highly concentrated sweet whey to improve the biomass production and viability of spray-dried probiotic bacteria. Journal of Functional Foods, 2016. 23: p. 453-463.

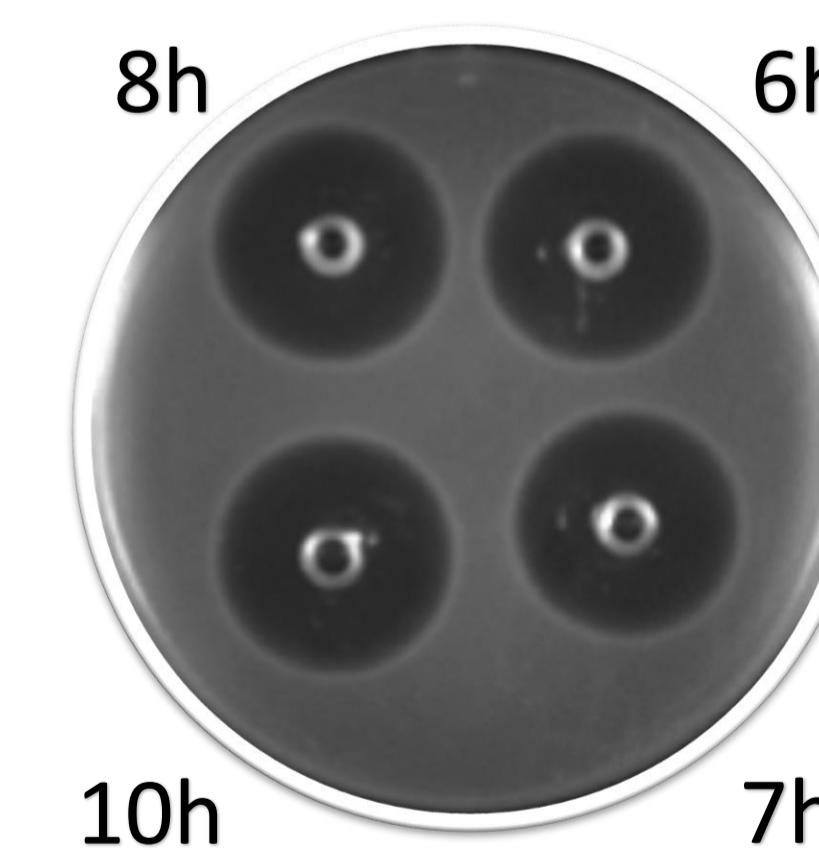
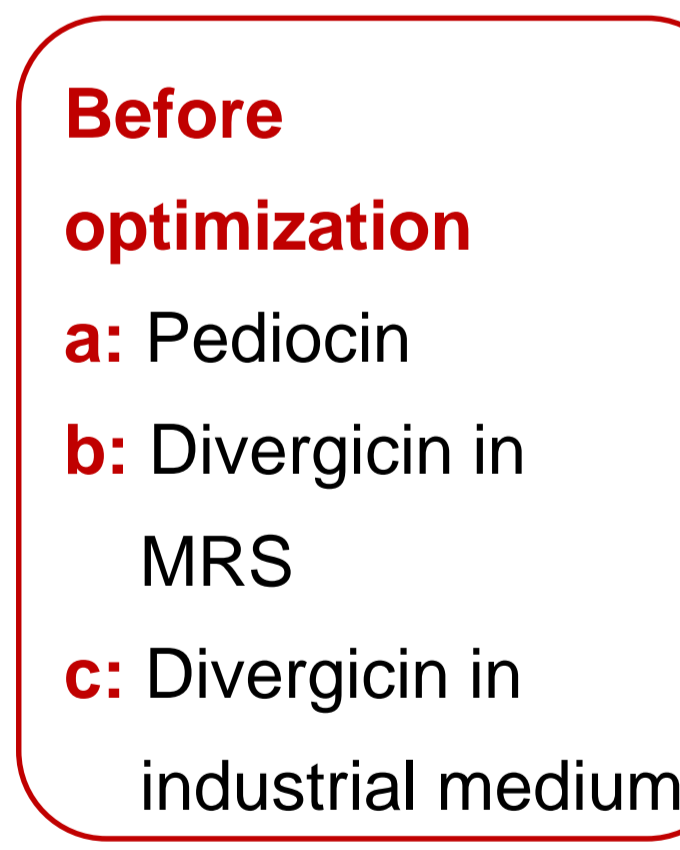
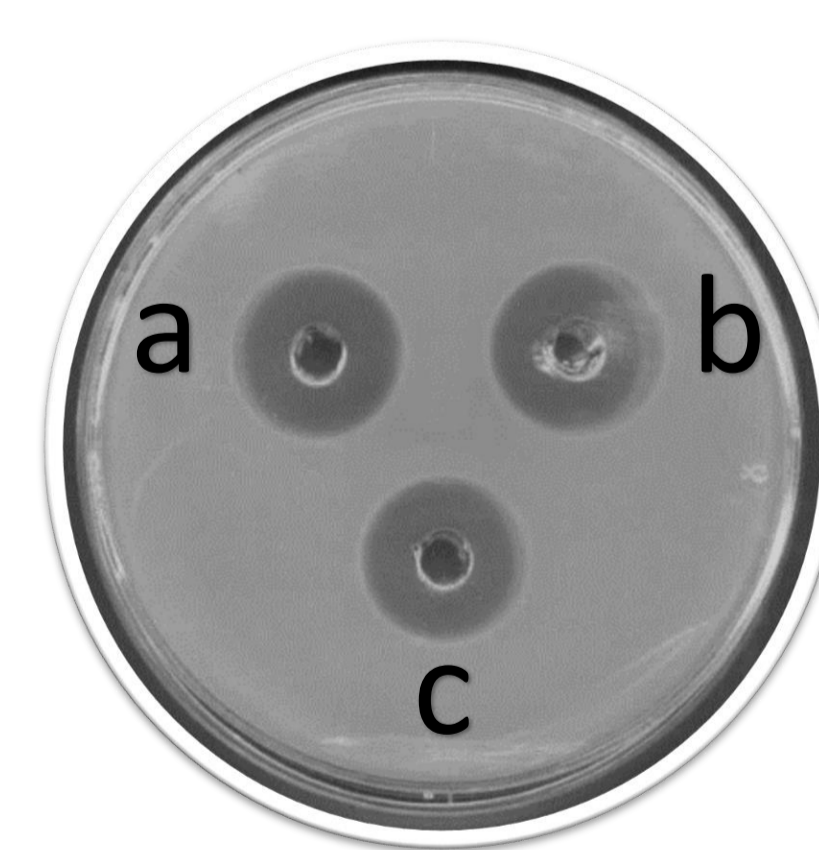
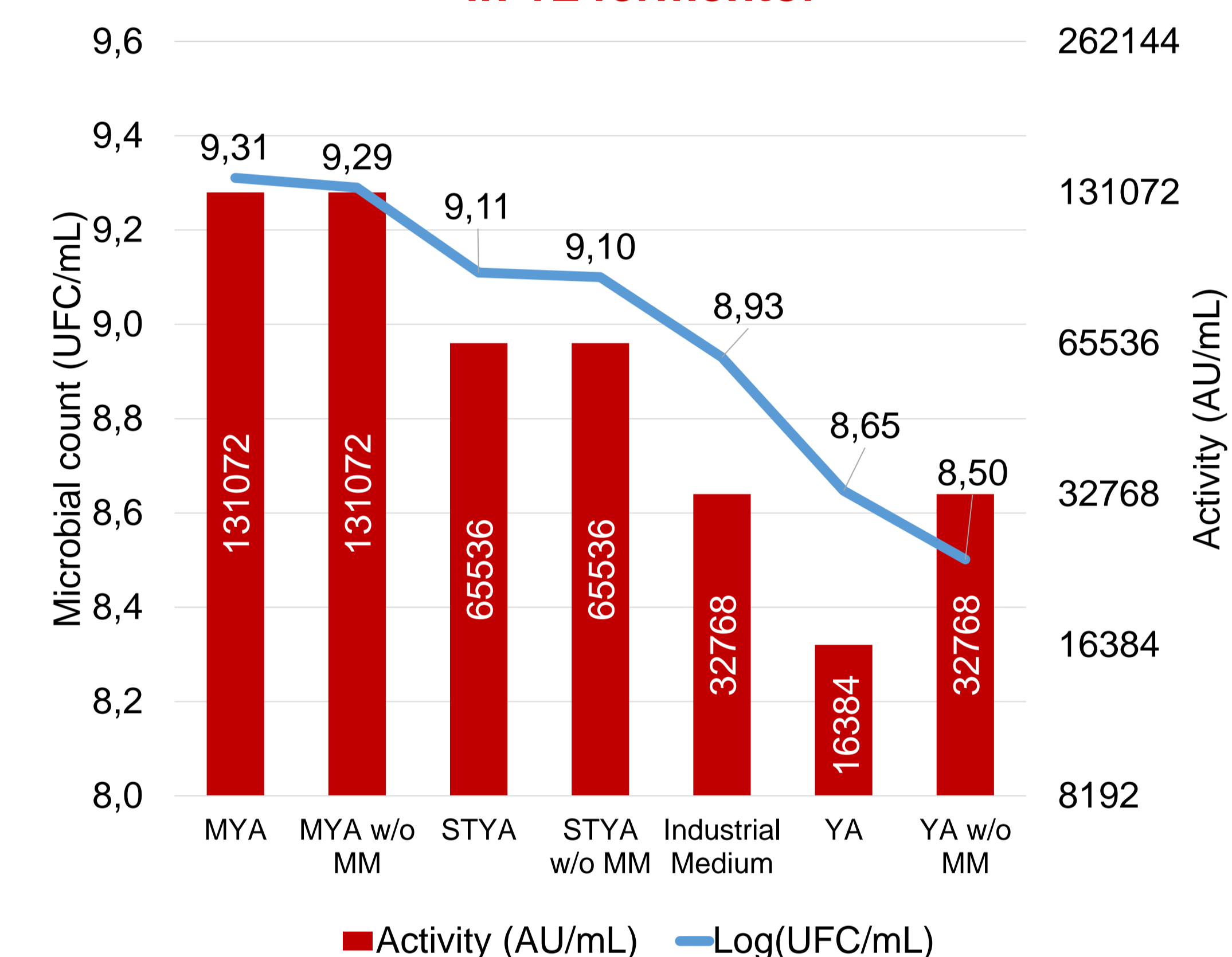
## Results & Discussion

1. **Best composition:** Acetate, sucrose, molasse, yeast extract and tween 80. Sucrose was replaced by table sugar (-0.36\$/L) and doesn't change the response from the strain.
2. **RSM:** Concentration optimization: **CONFIDENTIAL**. STYA medium (table sugar) and MYA (molasse) both cost 0.87\$/L. MRS cost 8\$/L
3. **30L fermentation:** STYA: 8.9 Log(UFC/mL),  $A_c$ :  $1.5 \times 10^5$  AU/mL - MYA: 9.0 Log(UFC/mL),  $A_c$ :  $2.6 \times 10^6$  AU/mL
4. **Spray-drying:** Addition of a drying-aid agent that resolve stickiness problems and protects the strain from heat. Optimization of the operating conditions: **CONFIDENTIAL**

### Component screening



### Culture media comparison in 1L fermentor



## Conclusion

**Culture medium:** Two culture media (STYA and MYA) were developed at a relatively low cost (0,87\$/L). They respectively promote *C. divergens* M35 growth up-to 8.90 and 9.01 Log(UFC/mL) and an anti-*Listeria* activity  $A_c$  of  $1.6 \times 10^5$  and  $2.6 \times 10^5$  AU/mL. This activity is 4 times higher than any other medium referenced in the literature for this strain.

**Spray-drying:** Spray-drying doesn't affect significantly the viability of the strain, nor its anti-*Listeria* activity. This work demonstrated that spray-drying is the appropriate drying technique for this bio-ingredient and that it can be an cost-saving alternative to freeze-drying.

**Dried bio-ingredient:** Microbial count: 9.85 UFC/g – Anti-*Listeria*  $A_{nc}$ :  $1.6 \times 10^6$  AU/mL

**Application:** 140mg of bio-ingredient / kg of cold-smoked salmon